



Material - ASME SA-513 1018

Standard Specification for Hot Rolled Medium and High Tensile Structural Steel

Group - Ferrous Mild Steel Alloy

Sub Group - ASME SA-513 1018 Hot Rolled Medium and High Tensile Structural Steel

Application - Intended for Valve, Pump, General Engineering, Construction and Other Industries

Grade Belongs to the Industry - Steel, Plate, Wire, Rod, Tube and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.140 - 0.200	Quench and Temper	
Manganese	Mn %	0.600 - 0.900		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
Mechanical Properties				
Tensile Strength in Mpa		400 - 440		
Yield Strength in Mpa		220 min.		
Elongation in %		15 min.		
Reduction of Area in %		40 - 50		
Hardness in BHN		241 max.		
Impact in Joule		-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
2062 E 350	IS	India	Steel, Plate, Wire, Rod, Tube and Forging
1018	SAE	USA	Steel, Plate, Wire, Rod, Tube and Forging
1018	AISI	USA	Steel, Plate, Wire, Rod, Tube and Forging
A 830 G10180	ASTM	USA	Steel, Plate, Wire, Rod, Tube and Forging
G10180	UNS	USA	Steel, Bar, Wire, Rod, Tube and Forging
SA-29 1018	ASME	USA	Steel, Plate, Wire, Rod, Tube and Forging
SA-311 1018 Class A	ASME	USA	Steel, Plate, Wire, Rod, Tube and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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